

**Listing of Claims:**

This listing of claims replaces all prior versions and listings of claims in the application.

1. (Currently amended) A method of retrieving a part of a production machine, the method comprising:

retrieving machine part information from a ~~disc-shaped portable~~ mass-storage medium having the machine part information of the production machine recorded thereon to data processing equipment;

inputting retrieval conditions into said data processing equipment; and

~~retrieving~~ ordering a part corresponding to said machine part information, depending on the retrieval conditions.

2. (Currently Amended): A method of retrieving a part of a production machine according to Claim 1, wherein said ~~steps are performed on~~ data processing equipment is a portable personal computer.

3. (Currently Amended): A method of retrieving a part of a production machine according to Claim 1, wherein said ~~steps are performed on~~ data processing equipment is a numerical controller for controlling the production machine.